Wammes Machinery LW GmbH
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Attenuator pod rollformer

RF POD

The WAMMES RF POD forms the edge profile of pod frames on cut sheet blanks: offset, radius and 180° hem in one pass, in galvanised steel 0.5 or 0.6 mm. The standard is two radii per machine, for example 20 and 32 mm; we design the rolls for your profile, and service comes from Wiebelsheim, Germany.



any width
Pod width set by the blank

0.5 / 0.6 mm
Galvanised steel

2 radii
per machine, e.g. R 20 / R 32 mm

2.2 kW
400 V, 50 Hz

Technical data

Pod frame

Pod width	**any, set by the blank**
Edge profile	**offset, radius, hem**
Radii	**2 per machine, e.g. 20 / 32 mm**
Leg with 180° hem	**approx. 11 mm**
Joining	**riveted**

Material

Material	**galvanised steel**
Aluminium, stainless steel	**on request**
Sheet thickness	**0.5 / 0.6 mm**
Greater thicknesses	**on request**
Feeding	**cut blanks, by hand**

Drive and installation

Electrical connection	**400 V, 50 Hz, 2.2 kW**
Roll stations	**depending on profile**
Dimensions	**800 × 1,200 × 1,300 mm**
Colour	**RAL 5003 / RAL 1003**

Standards

Rules on acoustics, hygiene and reaction to fire apply to the finished pod. The machine supplies the accurate frame for it.

Options

- Further radii
- Marking
- Stiffening bead
- Other materials

Scope of supply

- ✓ Rollformer with roll sets for two radii to your profile
- ✓ 2.2 kW drive with control box and emergency stop
- ✓ Support at infeed and outfeed with infeed guide

The scope of supply depends on your profile.

Advice and quotation
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More on the machine page
How it works with video clips, the profile and FAQ: see the machine page
Service and spare parts from Wiebelsheim, Germany

Machine page ›

Subject to technical changes. The details in the quotation are binding.