Pittsburgh and snaplock flanger

FP/FS

The WAMMES FP flanger forms the flange for the Pittsburgh lock up to 15 mm high on straight and curved edges of 0.7 to 1.6 mm sheet, down to a 60 mm radius; the FS forms the button punch counterpart of the snaplock on 0.5 to 1.2 mm. The outer roll swings up, so full discs can be processed too; service comes from Wiebelsheim, Germany.



0.7–1.6 mm
Sheet thickness FP (FS 0.5–1.2 mm)

up to 15 mm
Flange height FP

from 60 mm
Radius of curved edges

0.37 kW
4 m/min, 3 × 400 V

Technical data

FP flanger (Pittsburgh lock)

Profile	**Flange**
Sheet thickness	**0.7–1.6 mm**
Flange height	**up to 15 mm**
Radius	**from 60 mm**

FS flanger (snaplock)

Profile	**Button punch flange**
Sheet thickness	**0.5–1.2 mm**
Flange height	**9 mm (standard)**

Drive

Motor	**0.37 kW**
Flanging speed	**4 m/min**
Electrical connection	**3 × 400 V**

Options

- Autoguide
- Other versions

Scope of supply

- Flanger with gear motor in the housing
- Hardened working parts
- Powder-coated housing
- FP: outer roll swings up – also full discs

Equipment as ordered, e.g. autoguide.

Advice and quotation
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More on the machine page
How it works, the segmented elbow and FAQ: see the machine page
Service and spare parts from Wiebelsheim, Germany

Machine page ›

Subject to technical changes. The details in the quotation are binding.