Wammes Machinery LW GmbH
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Snaplock rollformer

RFS-9

The WAMMES RFS-9 forms the snaplock pocket on sheet from 0.5 to 1.2 mm in nine forming stations, with a 14 mm pocket depth. As standard, the outside produces the button punch flange as the counterpart – the parts snap together without seaming; service comes from Wiebelsheim, Germany.



0.5–1.2 mm
Sheet thickness, snaplock

14 mm
Pocket depth, allowance 34 mm

9
Forming stations

no seaming
Buttons snap into the pocket

Technical data

Snaplock (inside)

Profile	**Snaplock pocket (female)**
Sheet thickness	**0.5–1.2 mm**
Material allowance	**34 mm**
Pocket depth	**14 mm**
Forming stations	**9**

Counterpart and attachment

Outside (standard)	**Button punch flange, 0.5–1.2 mm**
Button punch flange height	**14 mm**
Other profile outside	**on request**
Button punch flanging attachment	**option**

Drive

Electrical connection	**400 V, 3-phase**

Options

- Button punch flanging attachment
- Other profile outside
- Other versions

Scope of supply

- Machine frame with gear motor
- Roll set snaplock pocket (inside)
- Roll set button punch flange (outside)
- Hardened, ground shafts in needle bearings
- Hardened CNC rolls
- Frame and guards powder-coated

Button punch flanging attachment as ordered.

Advice and quotation
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More on the machine page
How it works, the segmented elbow and FAQ: see the machine page
Service and spare parts from Wiebelsheim, Germany

Machine page ›

Subject to technical changes. The details in the quotation are binding.