Wammes Machinery LW GmbH
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S-cleat rollformer

RFSC-9 / RFSSC-12

The WAMMES RFSC-9 forms the S cleat for the transverse joint of rectangular ducts on sheet from 0.5 to 0.7 mm in nine stations, the RFSSC-12 the standing S cleat with a 25 mm upstand in twelve stations. The outboard shafts carry up to two further roll sets, such as the drive cleat; service comes from Wiebelsheim, Germany.



0.5–0.7 mm
Sheet thickness, S cleat

28 mm
S cleat width

9 / 12
Forming stations RFSC-9 / RFSSC-12

up to 2
Outer roll sets

Technical data

S cleat (RFSC-9)

Profile	**S cleat**
Sheet thickness	**0.5–0.7 mm**
Strip width	**92 mm**
Width	**28 mm**
Forming stations	**9**

Standing S cleat (RFSSC-12)

Sheet thickness	**0.5–0.7 mm**
Strip width	**136 mm**
Width, upstand	**28 mm, 25 mm**
Forming stations	**12**

Outboard shafts

Outer roll sets	**up to 2, one on each side**
Drive cleat	**0.5–1.0 mm, 28 mm wide**

Drive

Electrical connection	**400 V, 3-phase**

Options

- Outer roll sets
- Other versions

Scope of supply

- Machine frame with gear motor and outboard shafts on both sides
- Roll set S cleat (RFSC-9) or standing S cleat (RFSSC-12)
- Hardened, ground shafts in needle bearings
- Hardened CNC rolls
- Frame and guards powder-coated

Outer roll sets as ordered.

Advice and quotation

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More on the machine page

How it works, the segmented elbow and FAQ: see the machine page
Service and spare parts from Wiebelsheim, Germany

Machine page ›

Subject to technical changes. The details in the quotation are binding.