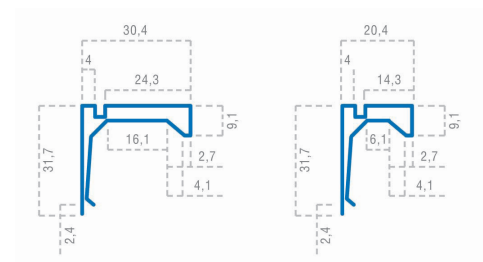


Rollformer RF 20/30



The Rollformer 20/30 guarantees the most cost effective way of manufacturing 20 mm and 30 mm wide „slide on flanges“. The machine construction consists on high quality material in an entirely functional design. In the following drawing you will find the technical standard sizes of the profiles. Other sizes or profiles can be offered on request.

- HVAC slide on flanges
- With sealing nose
- Functional design
- Easy operator usage



Technical Data

Quantity of forming stations	16 rollforming stations (depending on profile)
Material thickness 20 mm profile	0,6 mm or 0,7 mm or 0,8 mm galv. steel (see drawing)
Material thickness 30 mm profile	0,8 mm or 0,9 mm galv. steel (see drawing)
Power supply	400 V; 50 Hz; 3 phases; 32 A
Drive	7,5 kW motor
Working speed	21 m/min.
Options	Silicon injection
	Upgrade to automated system with decoiler, saw, runout table